

FLUKE®

Instruction Sheet

80i-600A

AC Current Probe

INTRODUCTION

The Model 80i-600A is a clamp-on ac current probe designed to extend the current measuring capability of an ac current meter to 600 amperes. A clamp-on, 1000-turn coil designed into the probe allows measurements to be made without breaking the circuit under test. The coil serves as the secondary of a current transformer. The current carrying conductor being measured serves as the primary. Because of a high efficiency, quadrature type of winding used, wire size and the position of the wire within the probe jaws does not effect accuracy.

SPECIFICATIONS

Input Current Range: 1A to 600A

Output: 1 milliamp per ampere of input current (1mA/A)

Accuracy: $\pm 2\%$ of reading, 50 Hz to 1 kHz $\pm 3\%$ of reading (typical), 30 Hz to 50 Hz or 1 kHz to 10 kHz.

Working Voltage: 750V ac rms maximum

Maximum Conductor Size: 50.8 mm (2 inch.)

Shunt (load) Resistance: less than 12 Ω at multimeter input to maintain specified accuracy

Typical Bandwidth: -10% at 10 Hz and 50 kHz (1A, 400 Hz reference, excludes multimeter response)

Usable Current Range: 0.1A to 2000A, 5 seconds maximum above 600A

Safety: Protection Class Class II as defined in IEC 348 and ANSI C39.5

MULTIMETER COMPATIBILITY

The 80i-600A is compatible with any multimeter capable of reading ac current equal to 1/1000 of the current to be measured. To take full advantage of the probe's accuracy, a multimeter ac current accuracy of $\pm 0.75\%$ or better is recommended. A voltmeter fitted with an external shunt will qualify as a suitable current meter. However, to ensure the probe's accuracy, the shunt (or multimeter input resistance in ac current) should be less than 12 Ω . This requirement is met on Fluke DMM's when using a current range of 20 mA or greater.

When making a measurement, the current-carrying conductor is not broken, and remains electrically isolated from the current meter input terminals. As a result, the current meter's INPUT LO or COM terminal may be either floated (isolated) or grounded.

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METER READINGS

When the 80i-600A is connected to a compatible current meter and clamped around a single current-carrying conductor, the meter reading will be one 1000th of the actual current in the conductor. For example, a 5-ampere (A) input current will be transformed into a 5 milliampere (mA) output current (see Figure 1).

When measuring current in an ac line cord, the jaws should be clamped around only one conductor (the black or hot wire in a three wire cord). If the jaws are clamped around both current carrying conductors, the currents will cancel and produce a zero reading.

If the probe is clamped around two wires carrying current in the same direction, the sum will be read. Reversing one of the wires causes the difference to be read.

LOW-LEVEL CURRENT MEASUREMENTS

The 80i-600A AC Current Probe is specified to measure currents of 1A or greater. Currents less than 1A will produce meter readings that are below the true value. Low-level currents can be measured by looping the input wire through the jaws so that the sum of the current through the jaws is greater than 1A. The actual current can then be calculated by dividing the meter reading by the number of turns looped through the jaws.

For example, to measure a current of 400 mA (0.4A), form a 10-turn loop and clamp the jaws of the 80i-600A around all 10 turns. The meter reading will be 4 mA, which corresponds to a primary current of 4A. The actual current in the conductor is 4A divided by 10-turns, or 400 mA.

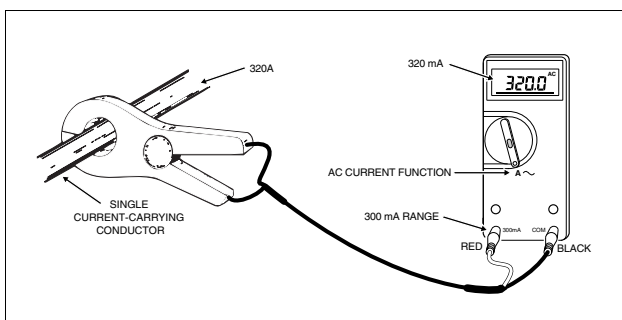


Figure 1. Typical 80i-600A Using a Typical Meter

NOTE

The range selection on the meter should always be 20 mA or greater (12 Ω shunt or lower). Lower ranges with higher shunt values will cause reading errors.

OPERATION

1. Connect the 80i-600A output connectors between the common and the appropriate current input jack of a suitable meter, then switch the meter on.

NOTE

Refer to Table 1 to determine the appropriate input jack and proper function setting for use with a Fluke handheld DMM. Use Table 2 for use with other typical DMMs.

2. Select a 20 mA ac or greater current range.
3. Clamp the probe around the current-carrying conductor to be measured (see Figure 1). Make sure the probe jaws are tightly closed around the conductor.

NOTE

Wire size and the position of the wire within the probe jaws does not affect measurement accuracy.

4. Multimeter readings displayed in milliamps (mA) can be read directly as amperes of conductor current. Readings displayed in amperes (A) must be multiplied times 1000 to obtain the amperes of conductor current.

MAINTENANCE

Performance Test

Verify the probe accuracy by measuring the output of a 20A ($\pm 0.2\%$), 60 Hz current source (Fluke 5100B and 5220A or equivalent). When used with a compatible DMM with $\pm 0.75\%$ or better ac current accuracy (Fluke 8060A or equivalent), the probe should measure $20.00A \pm 0.40A$ (20.00 mA, ± 0.40 mA). There are no calibration adjustments in the 80i-600A.

Cleaning

Use a soft cloth dampened in a mild solution of detergent and water to clean the 80i-600A. Do not use solvents. A light coating of dripless oil on the jaw surfaces will prevent corrosion.

Table 1. Clamp/Meter Setup Guide

FLUKE MODEL	INPUT JACK (for red lead)	FUNCTION
21	300 mA (limited to 320A)	A~
23, 21 Series II, 23 Series II	300mA 10A for > 320A	A~
25,27	mA μ A A for > 320A	mA/A~
75,77, 75 Series II, 77 Series II	300mA 10A for >320A	A~
29,79 Series II	40 mA 10A for \geq 40A	A~
83,85,87	mA μ A A for > 400A	mA/A~
8060A,8062A	A	AC~, A*
8020A,8020B, 8021B,8022A, 8024A,8024B, 8026B	mA	AC~, mA*
* 20 mA range for up to 20A 200 mA range for up to 200A 2000 mA range for up to 600A		

Table 2. Typical DMM Range Selection Guide

INPUT CURRENT RANGE	RECOMMENDED DM RANGE OR SHUNT	EQUIVALENT DISPLAY FOR 3-1/2 DIGIT DMM
1A to 10A	20 mA (10 Ω Shunt)	1.00 to 10.00
10A to 200A	200 mA (1 Ω Shunt)	10.0 to 200.0
200A to 600A	2000 mA (0.1 Ω Shunt)	200 to 600

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Fluke's obligation under this warranty is limited to repair or replacement of a product which is returned to an authorized service center within the warranty period and is determined, upon examination by Fluke, to be defective, if Fluke determines that the defect or malfunction has been caused by misuse, alteration, abuse or abnormal conditions of operation or handling, Fluke will repair the product and bill the purchaser for the reasonable cost of repair. If the product is not covered by this warranty, Fluke will, if requested by purchaser, submit an estimate of the repair costs before work is started.

To obtain repair service under this warranty purchaser must forward the product, (transportation prepaid) and a description of the malfunction to the nearest Fluke Service Center. The product shall be repaired at the Service Center or at the factory, at Fluke's option, and returned to purchaser, transportation prepaid. The product should be shipped in the original packaging carton or a rigid container padded with at least four inches of shock absorbing material. **FLUKE ASSUMES NO RISK FOR IN-TRANSIT DAMAGE.**

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The purchaser assumes all risk of loss or damage to instruments upon delivery by Fluke to the carrier. If an instrument is damaged in transit, **PURCHASER MUST FILE ALL CLAIMS FOR DAMAGE WITH THE CARRIER** to obtain compensation. Upon request by purchaser, Fluke will submit an estimate of the cost to repair shipment damage.

Fluke will be happy to answer all questions to enhance the use of this instrument. Please address your requests or correspondence to: **FLUKE CORPORATION, P.O. BOX 9090, EVERETT, WA 98206-9090, ATTENTION: Sales Department.** For European Customers: **Fluke Europe B.V., P.O. Box 1186, 5602 B.D., Eindhoven, The Netherlands.**

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